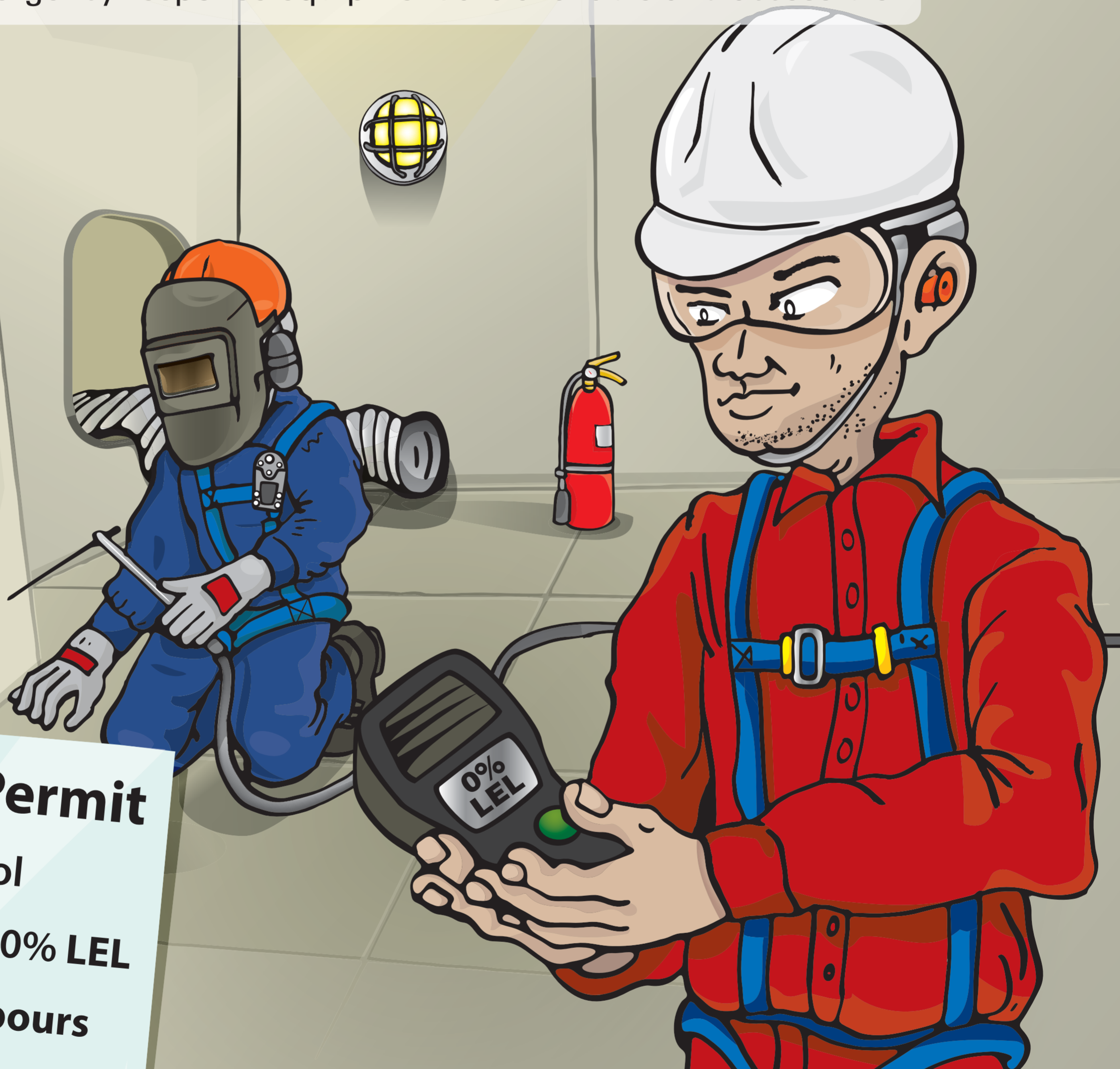


BE ALERT AT WORK

Confined space accidents resulting in fires, explosions and lack of oxygen, caused seven workplace fatalities in 2008. Don't let it happen to you!

Before starting hot work in a shipyard:

- Conduct a risk assessment and implement risk control measures.
- Ensure that a valid hot work permit has been issued.
- Conduct regular monitoring to ensure environment is free from flammable gases/vapours.
- Purge flammable substances from all pipes, tanks, valves or equipment to be worked on.
- Ensure emergency response equipment are available and accessible.



Hot Work Permit

O₂ 19.5-23.5% vol

Flammable Gas 0% LEL

Toxic gases / vapours
< PEL

Visit www.wshc.gov.sg for more information on workplace safety and health.
Call the Ministry of Manpower hotline 6317 1111 to report unsafe work practices.

